

**Remarks**

We respectfully request that the above-identified amendments entered into the file of the case. They are made to correct typographical errors found in the original PCT Specification and no new matter has been added.

An early action on the merits of the case is respectfully requested.

Respectfully submitted,



T. Daniel Christenbury  
Reg. No. 31,750

TDC:gj  
(215) 563-1810

1001999 666T001

**In the Specification (marked-up copy as amended)**

**Please replace the paragraph bridging pages 22 and 23 with the following:**

Application of the composite cemented carbide roll of the invention as a work roll for a hot roughing mill with an outside diameter within a range of from ~~5,000~~500 to 1,500 mm ensures a remarkable improvement of size and shape control property by reduction of thermal crown as compared with the conventional steel roll.

1001989 123101  
TOTAL 6686001